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0755-66611128

1 C





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2.2.22



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24V DC
-10-60
-40 -70
40 -80%
0%-95%

1.3.2

USB USB
FLASH
320*240 3.2

1.4

		1	
		1	
		1	

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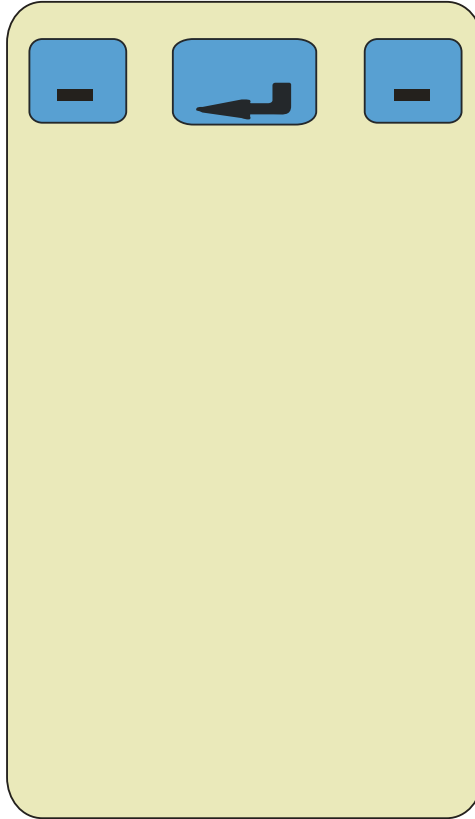
⌋

⌋

○ ○

1 1

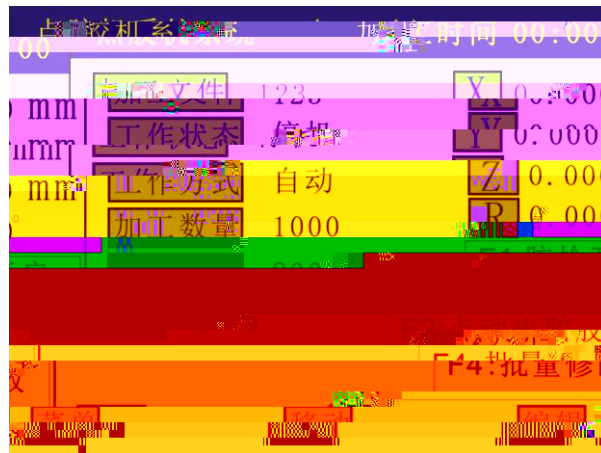
3.1



3.2



4.1



" " = " "

" Z" 0 100% " Y"

10

X X

Y Y



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1 C



1 5

6

2

" "



" X "

" X "

" Y "

" Y "

Y

" Z "

" Z "

" R "

" R "

" CLR "

" MOVE "

MOVE

" # "

" F1 "

F1

F1

19



[Purple Header]				
[Yellow]	[Yellow]	[Yellow]	[Yellow]	[Yellow]
[Green]	[Red]			
[Green]	[Red]			
[Green]	[Red]			
[Green]	[Red]			
[White]	[White]			
[White]	[White]			
[White]	[White]			
[White]	[White]			
[White]	[White]			

[Purple Header]	
1 [Green]	8 X [Green]
2 [Green]	9 Y [Green]
3 [Green]	10 Z [Green]
4 [Green]	11 R [Green]
5 [Green]	
6 [Green]	
7 [Green]	
[Green]	[Green]

4.2

" "



- 1 [Green]
- 2 [Green]
- 3 [Green]
- [Green]

4.2.1'

"
SD

" "



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4.2.2" "

4.2.8"

"

Y

Z

X

Y

Z

X

4.12



4.2.9"

"

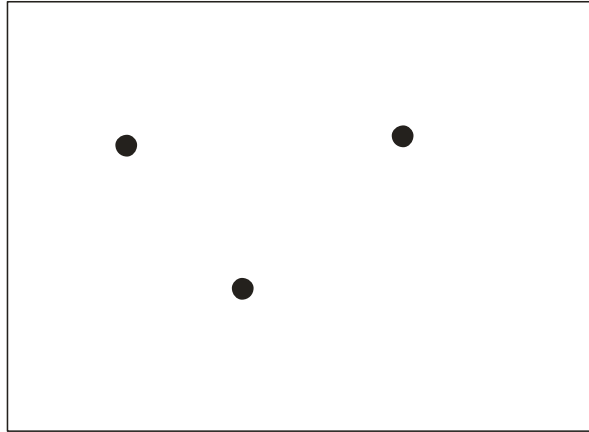
4.13-4.20

4.2.10" "

IO

4.3

4.3.1 " "

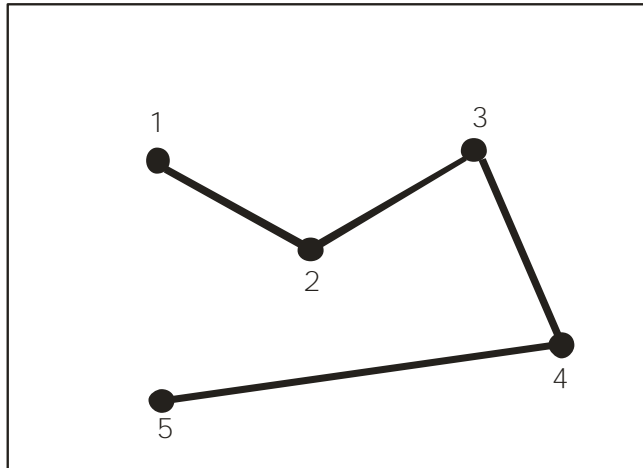


1
 " X " X " Y " Y " Y " X " X
 " Z " Z " Z "

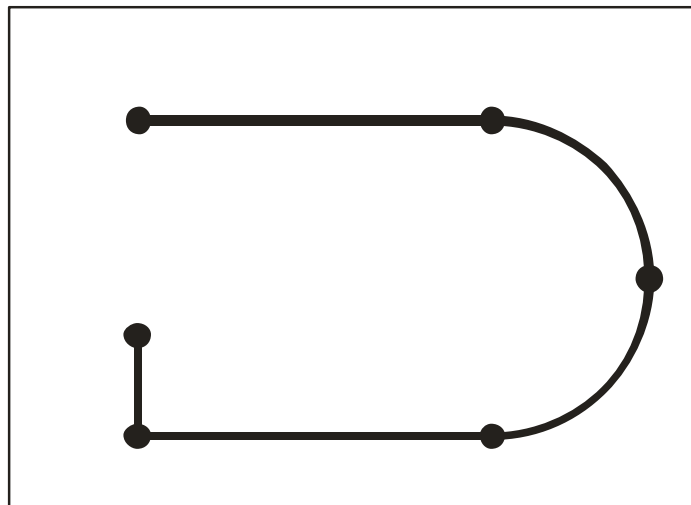
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1 C

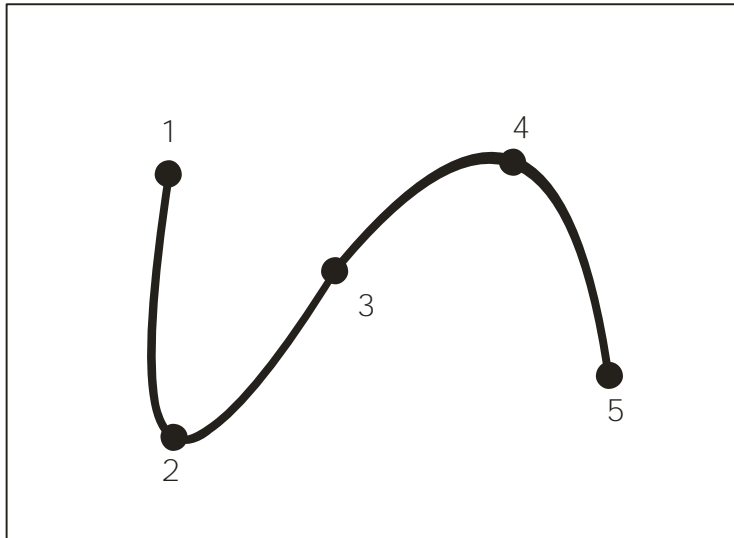


" 4" 2 " "



" " " "

2

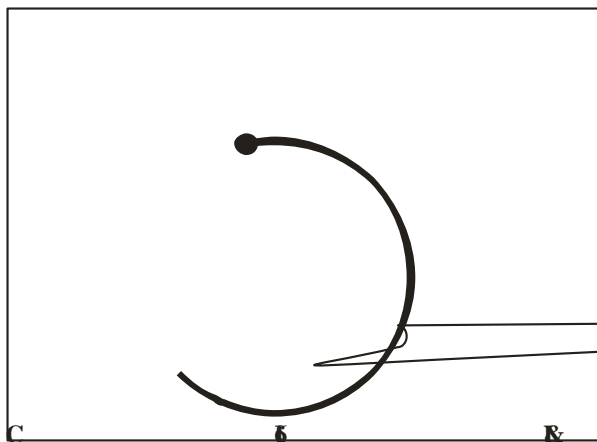


" "

" "

4.3.5

" "



1

4

" "

2

2

4

6



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1 C

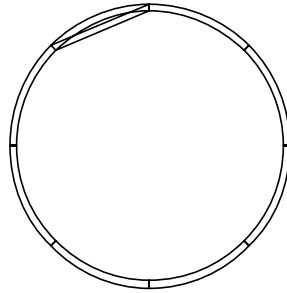
4.3.6 " "



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1 C



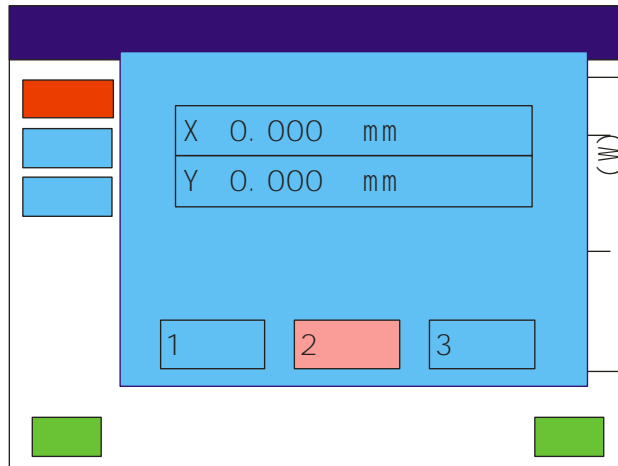
" XY " " " " " " " " " "



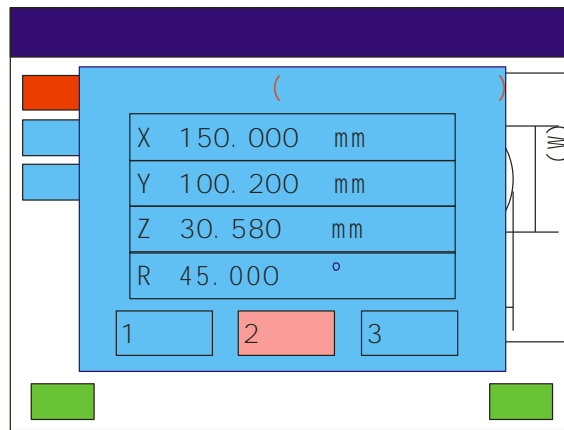
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1 C



2 " "

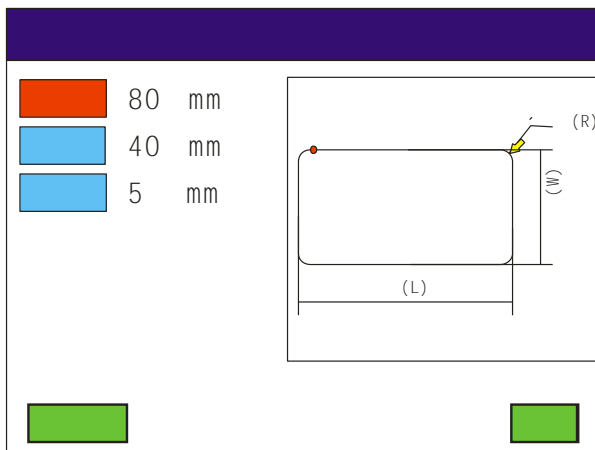


3 " "

4 " "

4.3.11 " "

" " " " "

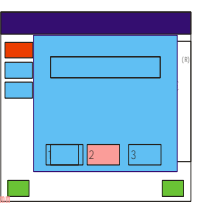
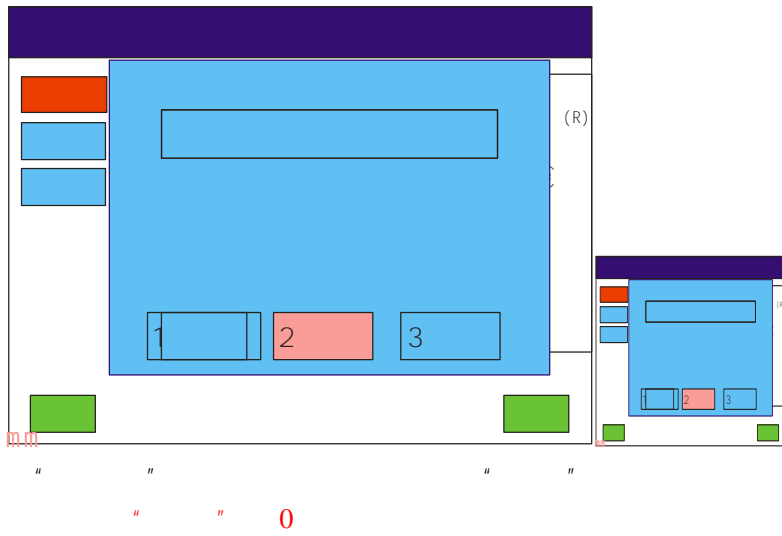




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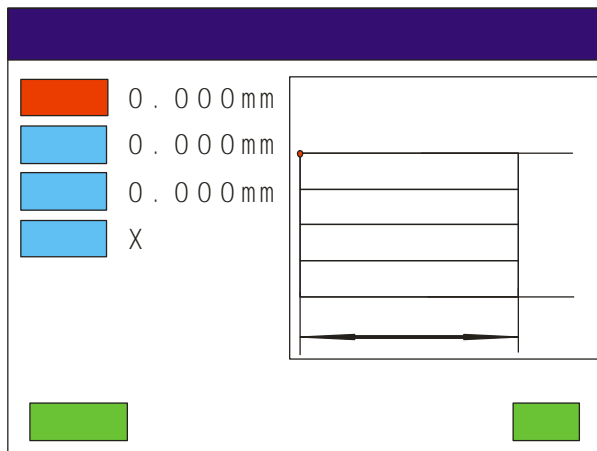
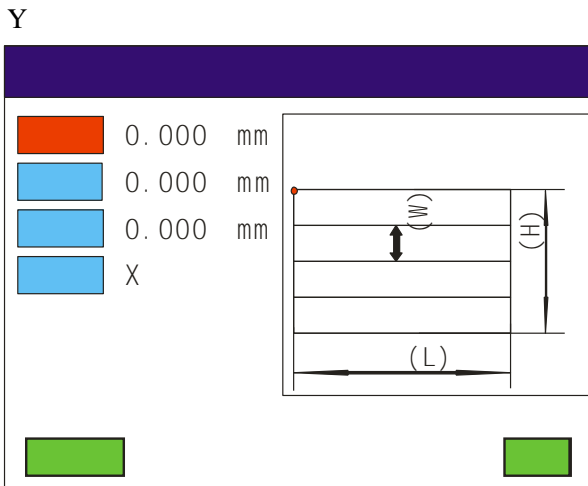
1 C



" " " "

4.3.13 " "

X



" " " "

" " " "

4.3.14 " "

" " " "

4.3.15



4.3.16

" "

" I/O " IO

" I/O " IO

4.3.17 " MARK"

" MARK" MARK

MARK

MARK

" 6 " MARK

"

" MOVE"

MARK

MARK

MARK

MARK

» t

MARK

" 6 " MARK

"

" MOVE"

MARK

" Z "

MARK

MARK

MARK

4.3.18 " "

" "



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1 C

IO

IO

4.3.23 " "

4.3.24 " "
Z

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1 C



Y

F3

F4

" " " "

Y	
X	0.000 mm
Y	0.000 mm
Z	0.000 mm
R	0.000 mm

" "

" "

" "

4.9

" "

F3

F4

"

"

Y	
1	8 X
2	9 Y
3	10 Z
4	11 R
5	
6	
7	

" "

4.10

" "

" " " " " " " "

4.11



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1 C

"

"

"

"

"

"

"

"

"

"

"

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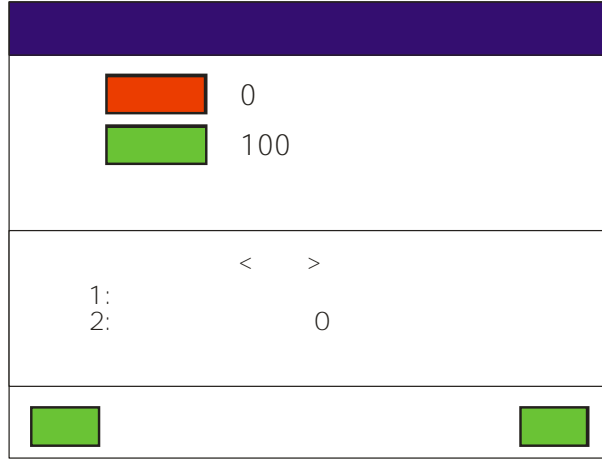
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1 C

" " " "

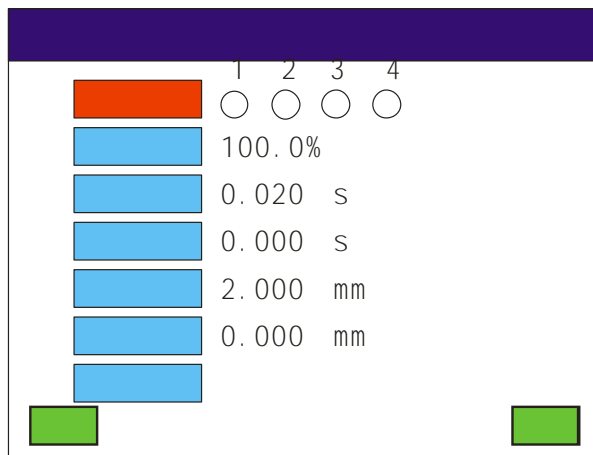
0



4.16

" " " " " "

" " " "



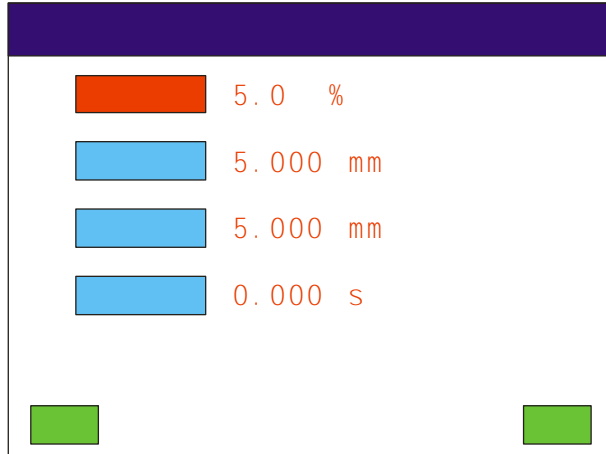
" "
 "
 "
 "
 "
 "
 "

" " " " " "

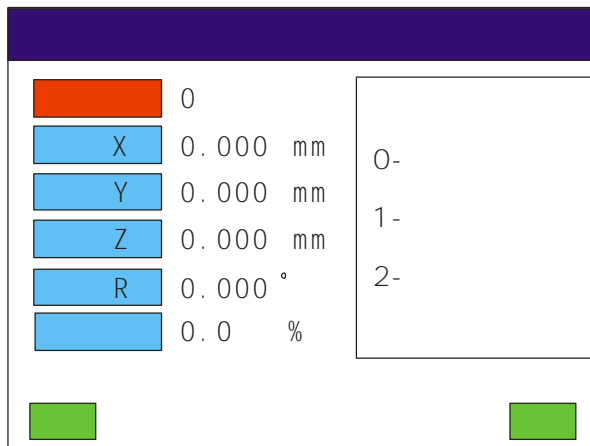
" " " " "

4.17

" " " " " "



4.18



4.19

0~1000mm/s XY Z

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4.22" MARK "

" MARK" MARK

MARK

MARK

" 6 " MARK

"

" MOVE"

MARK

MARK

MARK

MARK

MARK

" 6 " MARK

"

" MOVE"

MARK

" Z "

MARK

MARK

MARK



1	a) b) c)
2	a) b) c) " " " "
3	a) b) c) d) " "
4	a) b) , c
5	a) b c d)

